



The value of “rules conscious” employees is a more carefully manufactured product, a more profitable yield from the log, and a better sense of the value of the lumber being handled.

This four-day workshop will include a thorough study and explanation of the NHLA Rules Book, emphasizing the basics of hardwood lumber inspection.

Course will cover:

- Definitions
- Miscut Lumber
- Minimum Widths Rule
- Stains, streaks, and spots
- Measurement & Tally
- Use of Lumber Rule
- Cutting Unit Method
- Useful Math Review
- Standard Grades
- #1 Common
- #2A Common & Below
- FAS
- Selects
- FAS 1 Face
- Standard Grades
- Surfaced Lumber
- Kiln-dried Lumber
- Practice Grading
- Regional Species: Red Oak, Poplar, White Maple
- NHLA Sales Code

Cost for 4-day class is \$350 a person and includes registration, NHLA Rule book, Certificate of Completion, breakfast pastries, lunch, and snacks. Dress for outdoor conditions for practice grading.

***Registrations will be accepted on a first come, first serve basis. Class is limited to 20 participants.***

**Schedule:**

February 23<sup>th</sup>, 24<sup>th</sup>, 25<sup>th</sup>, and 26<sup>th</sup>:  
 7:30 AM: Registration and pastries  
 8:00 AM: Start of seminar  
 Noon – 12:45 Lunch  
 12:45 – 4 PM Class time

**Local Lodging:**

Bed & Breakfasts

The Lamberton House: 814-432-7908  
 Hager's Peach Basket Bed & Breakfast  
 814-437-7699

Hotels/Motels

The Quality Inn and Conference Center  
 814-437-3031  
 Super 8 Motel Franklin: 814-432-2101  
 Holiday Inn Express Hotel & Suites: 814-677-2640.  
 Idlewood Motel: 814-437-3003  
 Arlington Hotel (Oil City): 814-677-1221

*Sponsored by:  
 The NHLA, Jones Hardwoods, the  
 Keystone Community Education  
 Council, and Penn State  
 Cooperative Extension*

Registration Form:

**NHLA Hardwood Lumber  
 Grading Course**

February 23, 24, 25, and 26<sup>th</sup>

at Penn State Cooperative Extension,  
 Venango County; 867 Mercer Road  
 Franklin, PA 16323

Please include payment of  
 \$350/person with registration.  
 Checks should be made payable to:

**Keystone CEC**

For additional info please call  
 814-677-4427  
**Please Print**

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Name

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Company

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Address 1

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Address 2

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City State Zip Code

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Contact #

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Email

**Return to: Keystone CEC  
 Oil Region CareerLink  
 255 Elm Street  
 Oil City, PA 16301**

**Today's fast-paced business world requires constant training and education.**

The value of having knowledgeable company personnel at all levels cannot be over emphasized. The entire staff – from lumber inspectors to edgemen and from lumber buyers to salespeople, benefits from recognition of lumber grades and grading practices.

Take advantage of this opportunity to improve your company's competitive position by sending staff to learn more about wood, and increase quality in your end product. **Students should bring a notebook and grading stick if they have one.**

**Instructor: NHLA Inspector,  
Barry Kibbey**

**National Hardwood Lumber Association**  
6830 Raleigh LaGrange Road, Memphis, TN 38134 (901)377-1818



**Keystone Community Education Council  
22868 Rt. 68, Suite 6; Clarion, PA 16214  
Oil Region CareerLink, 255 Elm St., Oil City, PA 16301**

# **NHLA Hardwood Lumber Grading Short Course**

**February 23, 24, 25,  
and 26<sup>th</sup>, 2009  
Franklin, PA**



***Sponsored by: The NHLA, Jones  
Hardwoods, the Keystone Community  
Education Council, Penn State  
Cooperative Extension***



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